

Tusk UTV Spare Tire Carrier Polaris XP 1000

Part Number: 1763940032

Thanks for your purchase of the Tusk Spare Tire Carrier. Please take note of the information and instructions below to get the most out of your Tusk product.



Assembly: Before you throw any packaging away, make sure you received all of the necessary hardware

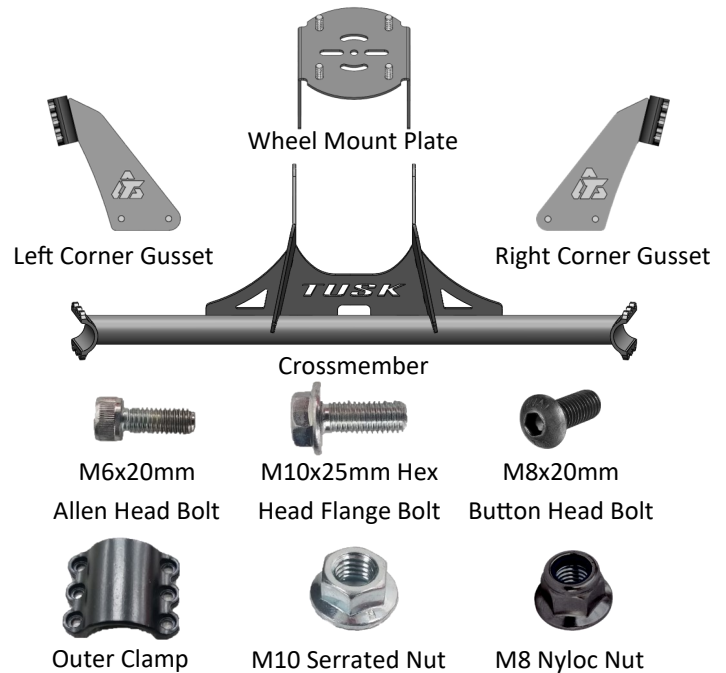
Vehicle Fitment:

2024+ Polaris XP 1000
2024+ Polaris XP 4 1000

Hardware:

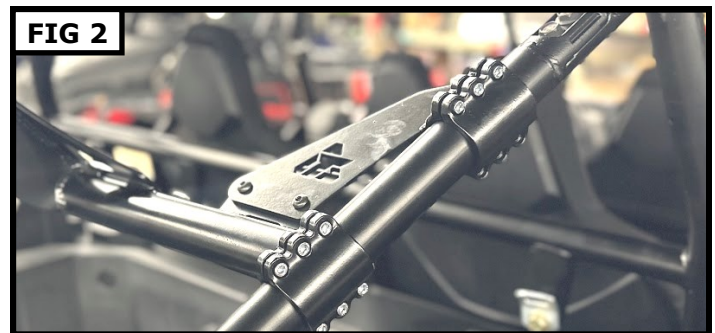
QTY:

Crossmember	1
Wheel Mount Plate	1
Left Corner Gusset	1
Right Corner Gusset	1
Outer Clamp	4
M8x20mm Button Head Bolt	4
M8 Nyloc Nut	4
M10x25mm Hex Head Flange Bolt	6
M10 Serrated Nut	6
M6x20mm Allen Head Bolt	24



Installation Instructions:

1. Remove any accessories that may interfere with the installation (spare belt mount, fire extinguishers, etc.). These can be reinstalled after spare tire installation.
2. Start by putting the **CROSSMEMBER** onto the frame. Slide the crossmember evenly into position from the top of the roll cage. **FIG 1**
3. Install the **OUTER CLAMPS** onto each end of the **CROSSMEMBER** using the **(12) M6x20MM ALLEN HEAD BOLTS**. Leave loose for now. **FIG 2**
4. Install the **RIGHT/LEFT SIDE GUSSETS** to the Crossmember. Use **(4) M8x20MM BUTTON HEAD BOLT** with **(4) M8 NYLOC NUT**. Leave loose for now. **FIG 2**
5. Install the **OUTER CLAMPS** onto each end of the **RIGHT/LEFT SIDE GUSSETS** using the **(12) M6x20MM ALLEN HEAD BOLTS**. Leave loose for now. **FIG 2**
5. Shift the crossmember and gussets up/down and front/back to achieve the best fitment between the roll cage. Tighten all of the bolts in the outer clamps evenly until the gaps at the top and bottom of the clamps are equal. Tighten the M8 hardware holding the gussets.
6. The **WHEEL MOUNT PLATE** can be bolted using the **(6) M10x25MM HEX HEAD FLANGE BOLT** and the **(6) M10 SERRATED NUT**. The height of the rack will need to be adjusted depending on the wheel offset and tire width. It may take a few tries to get the desired height. Once satisfied with the height, tighten all six of the M10 Bolts and Nuts. **FIG 3**



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7. Make sure to use the appropriate lug nuts (not included). Properly tighten the lug nuts to mount your wheel.
8. To install a flag mount (not included) to the wheel mount plate, the center cap of the spare tire's wheel will need to be removed.

*****Periodically check that all hardware is tight*****



INSTALLATION INSTRUCTIONS AND INFORMATION